



Innovative Biosolids Management in Austin, Texas

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Austin, Texas

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Acknowledgments

- U.S. Environmental Protection Agency



- Texas Water Development Board



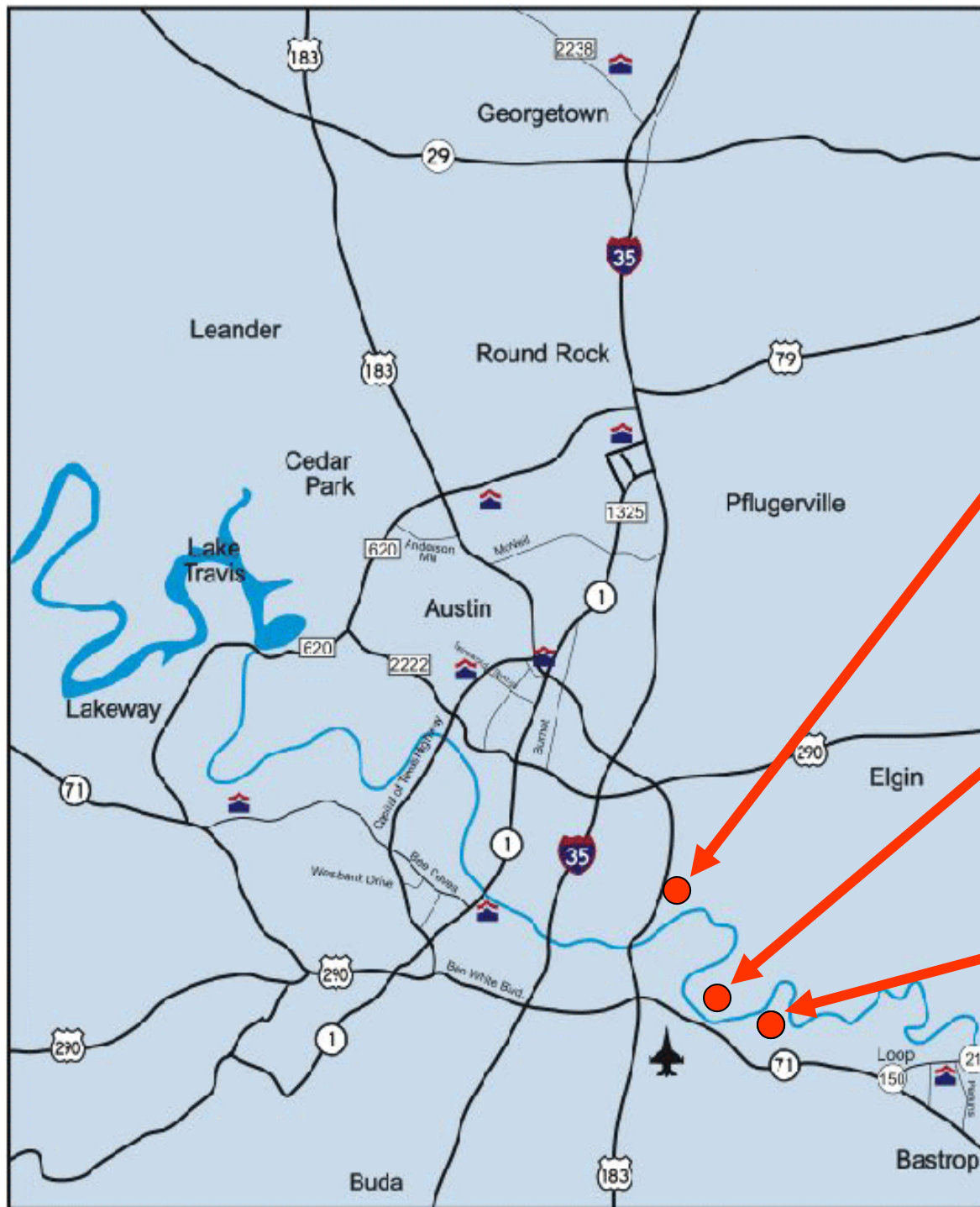
- City of Austin



Presentation Outline

- Background
- Hornsby Bend
- Innovations through the years at Hornsby Bend
- Future of Hornsby Bend
- Questions





Walnut Creek
Wastewater
Plant
(1977)

Hornsby Bend
Biosolids
Plant
(1956)

South Austin
Regional
Wastewater
Plant
(1986)

Hornsby Bend Biosolids Management Plant

Wastewater
Treatment
Plants



Hornsby
Bend



- **Urban Waste Recycling**
- **Conservation**
- **Research**
- **Restoration**
- **Energy Production**



**More than 40 local, state, regional
and National awards**

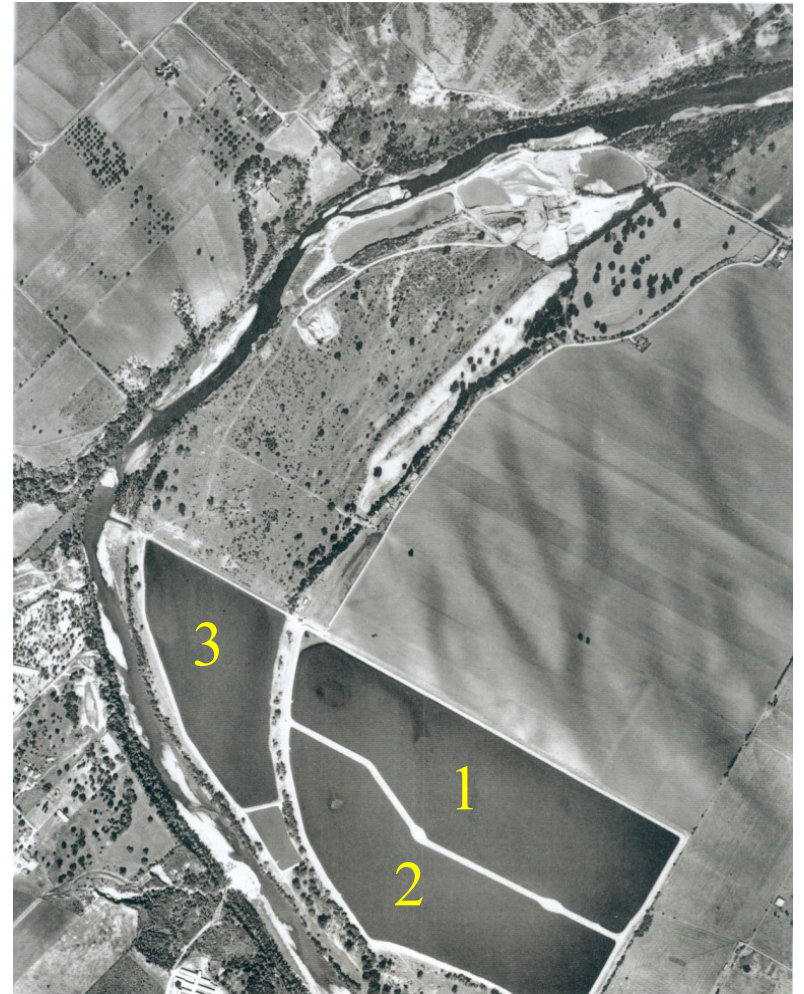
Hornsby Bend Biosolids Management Plant

- City of Austin's central biosolids treatment plant
- City acquired 270 acres in mid-1950s
- Three lagoons to receive sludge:
 - Pond 1 – 85 acres
 - Pond 2 – 65 acres
 - Pond 3 – 35 acres



Hornsby Bend Ponds

- Initially designed as “Sludge Oxidation Lakes”
- Permitted as a waste stabilization pond system
- Discharge Permit limits: 30 mg/l BOD₅ and 90 mg/l TSS
- Initially smaller population, lower loading – met permit limits



Hornsby Bend Ponds (continued)

- As population grew, so did the organic loading
- Difficult for pond system to meet permit limits
- Experiments with Water Hyacinths in Pond 4 (5 acres)
- Hyacinths effective in improving effluent quality
- Problems during winter freeze when hyacinths died





Pond 1 West

Pond 1 East

Pond 3

Pond 2

Greenhouse

Aquatic Greenhouse

Water Hyacinth

- Free-floating, perennial, tropical aquatic plant
- Native to South America
- Fast-growing
- Considered an invasive plant
- Can quickly choke waterways and become a nuisance
- Special permit needed from Texas Parks and Wildlife Dept
- Harvesting is cumbersome



Water Hyacinth

- Extensive root system ideal for filtering solids
- Roots provide sites for attached microbial growth and help in nitrification
- Effective for removal of nutrients, heavy metals, cyanides and a variety of pollutants
- Can be used as bulking agent in composting



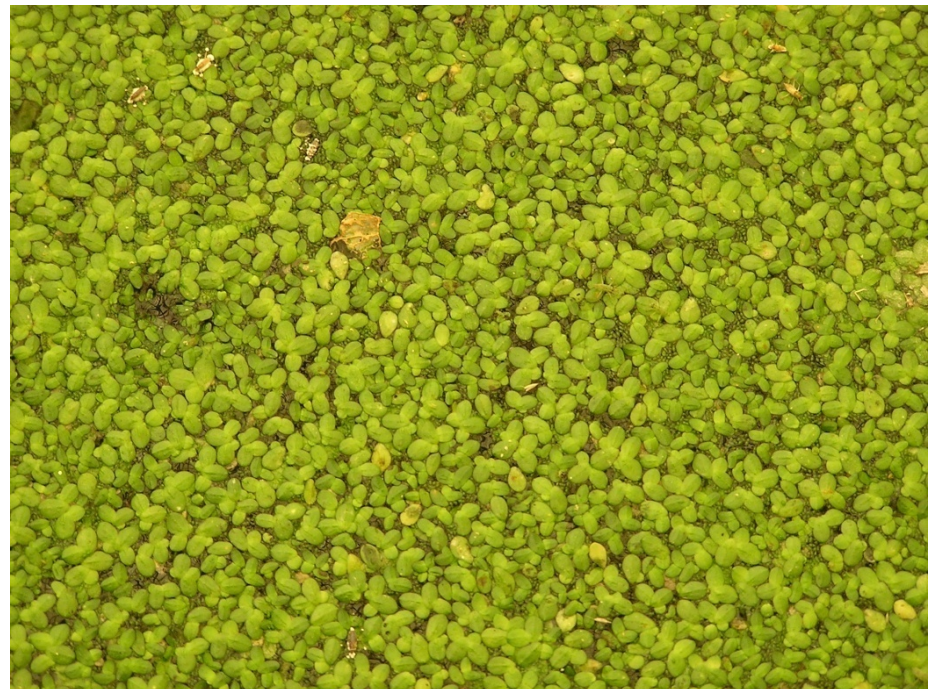
Hornsby Bend Ponds (continued)

- 5-acre Greenhouse with 4 acres of ponds constructed to protect hyacinths during winter
- Effective year-round – even in winter
- Rapid growth of hyacinths
- Hyacinth harvesting pain
- Spider mites destroying hyacinths



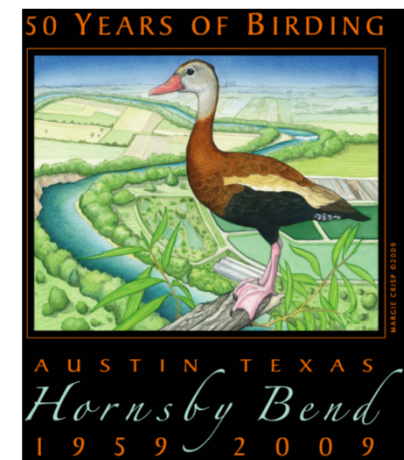
Hornsby Bend Ponds (continued)

- Replaced hyacinths with Lemna minor (Duckweed) – easier to maintain
- Covers water surface and reduces algae growth
- Provides effective treatment



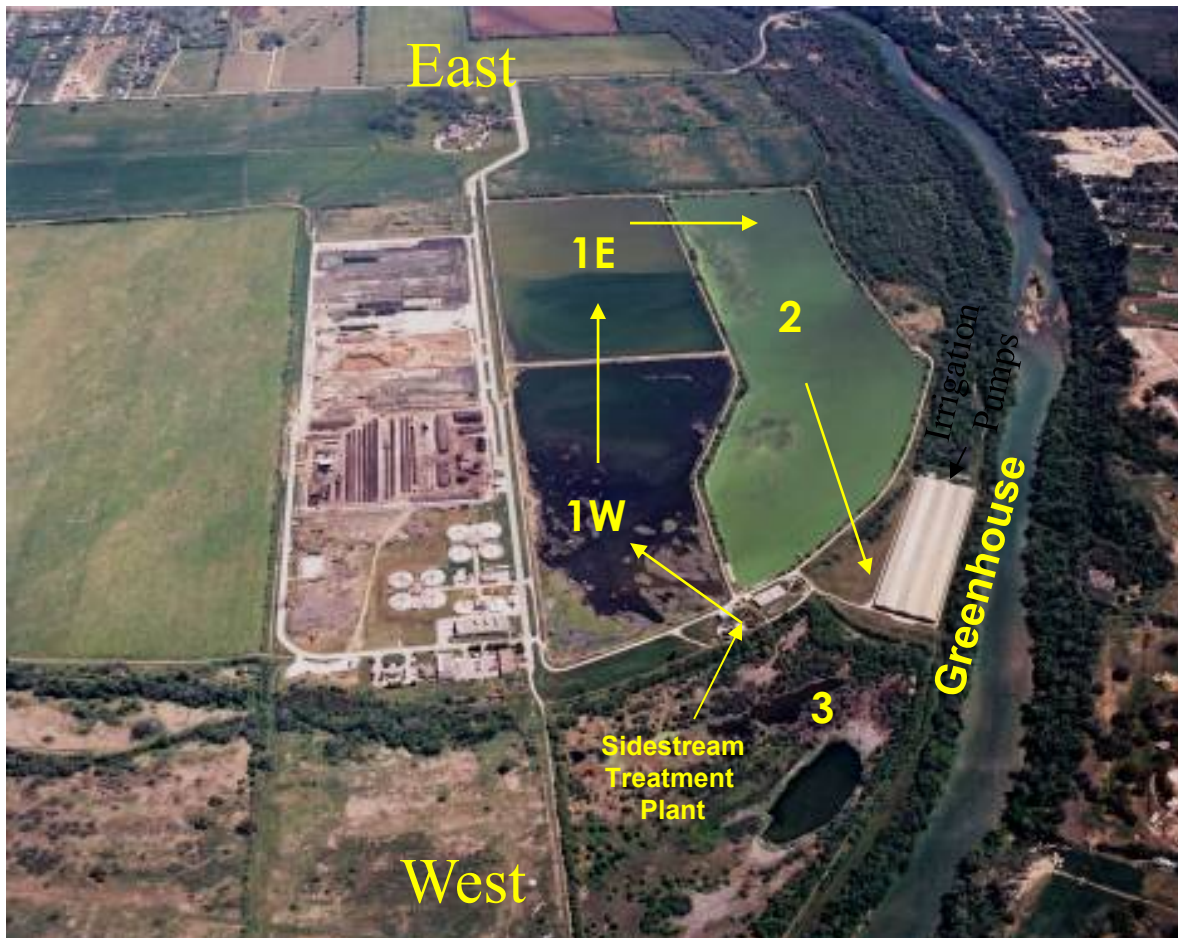
Ponds - Attract Birds and Birdwatchers

- Most popular birding site in Austin Area
- 370 Bird Species



Pond Treatment System 189 acres

Water moves by gravity
Pond system treats all water
All water recycled – no discharge to river



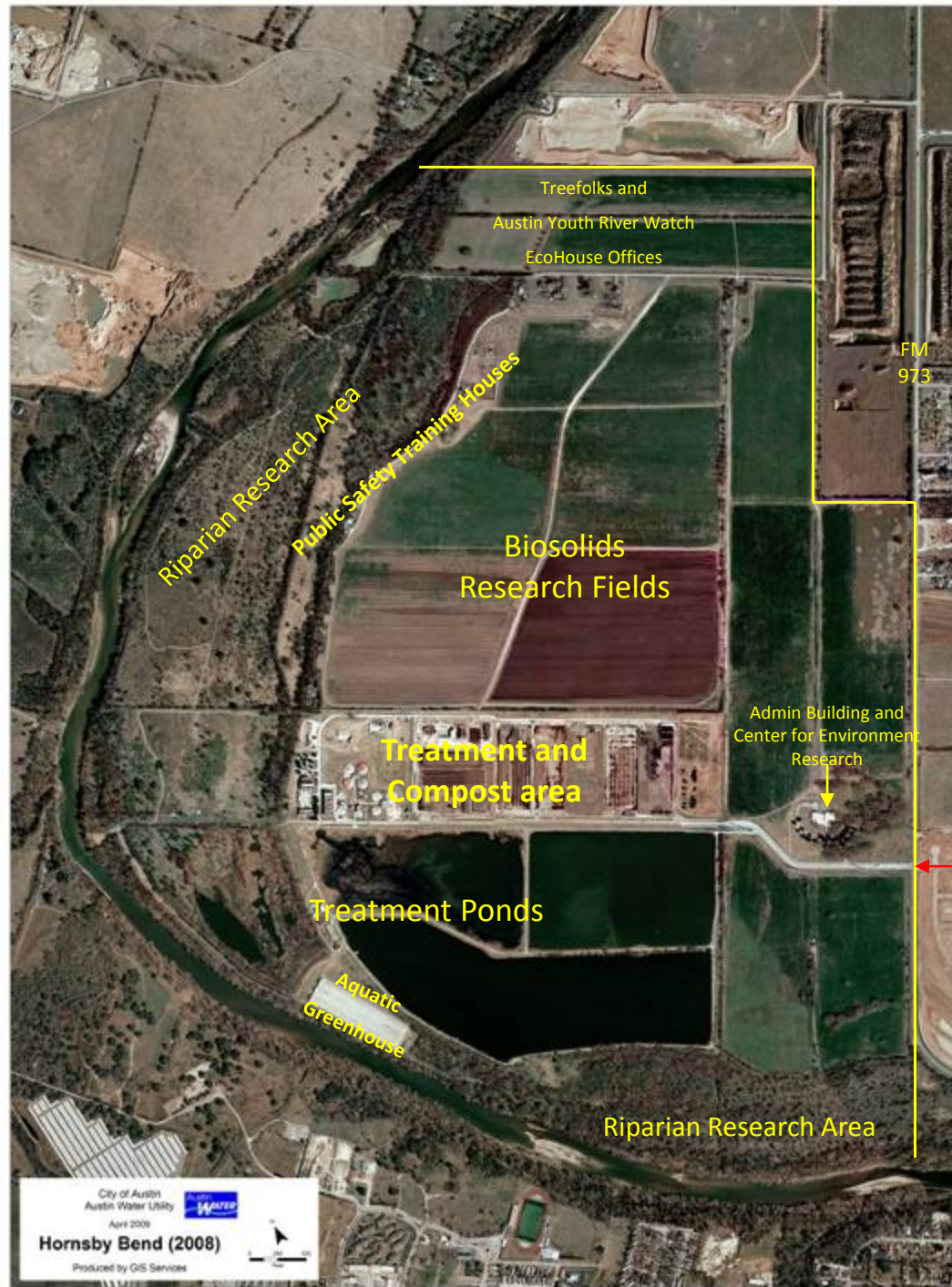
Aquatic Greenhouse 5 acres



Effluent for on-site agricultural land irrigation
Ponds: 3 cells – 4 acres total
No discharge to the river



Biosolids Management

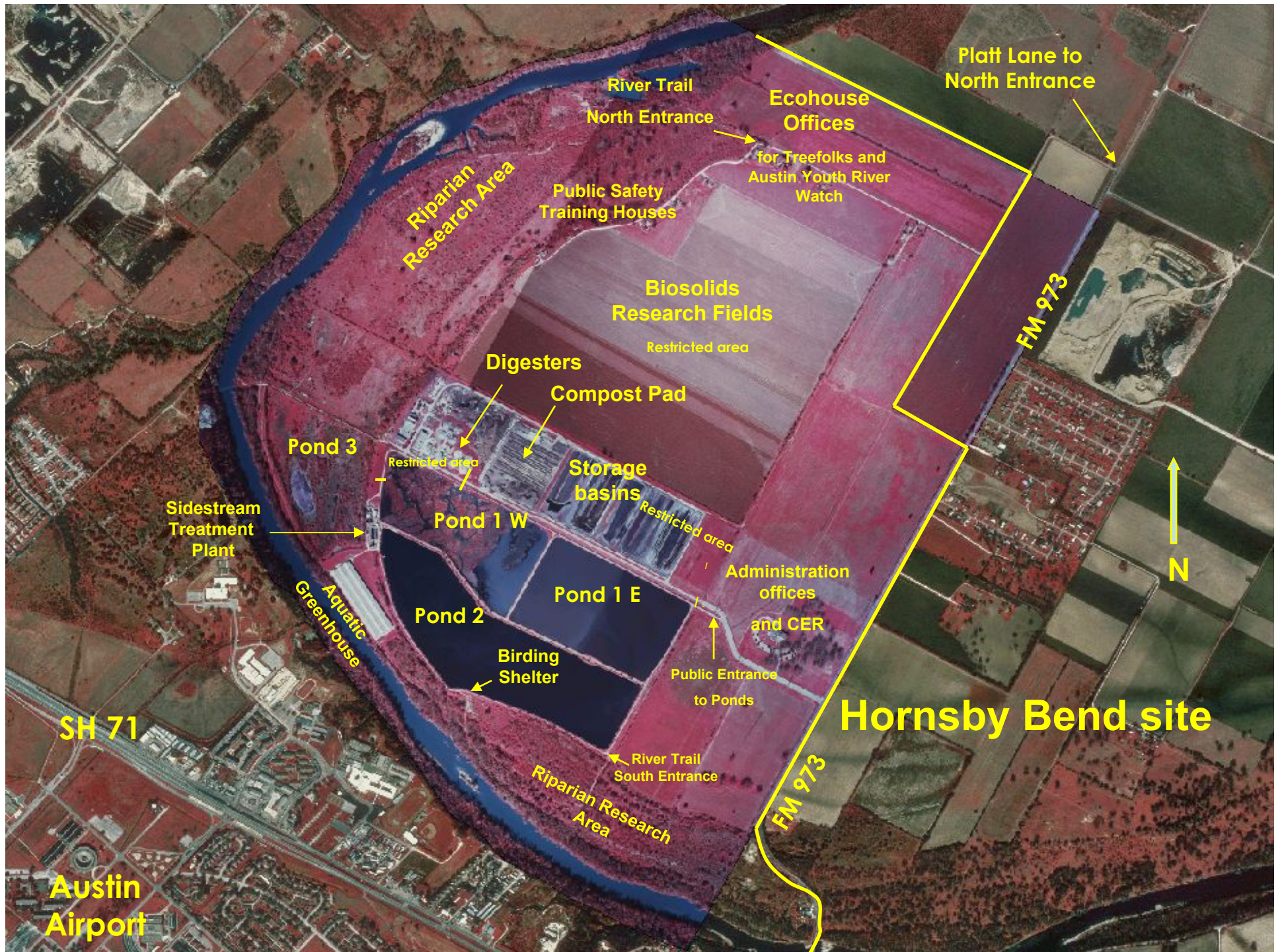


Hornsby Bend Biosolids Management Plant

1200 acres

3.5 miles of
Colorado River

Main Entrance



All of Austin's Biosolids – 1.5 million gallons per day 98.5% water

Wastewater: 100 MGD

Biosolids: 95 dry tons/day

Walnut Creek Wastewater Treatment Plant



South Austin Regional Wastewater Treatment Plant



Solids – Anaerobic Digesters

- Mesophilic digestion – 98° F
- Approximately 60 days detention time
- 50% solids reduction
- 95% pathogen reduction = Class B
- By-product: Methane





Dewatering

Biosolids Recycling
First Method
Beneficial Reuse through
Land Application

$\frac{1}{3}$ on onsite farm – 550 acres
 $\frac{1}{3}$ on offsite farm

$\frac{2}{3}$ **Biosolids** $\frac{1}{3}$



Biosolids Recycling
Second Method
Composting

Yard Trimmings and Biosolids



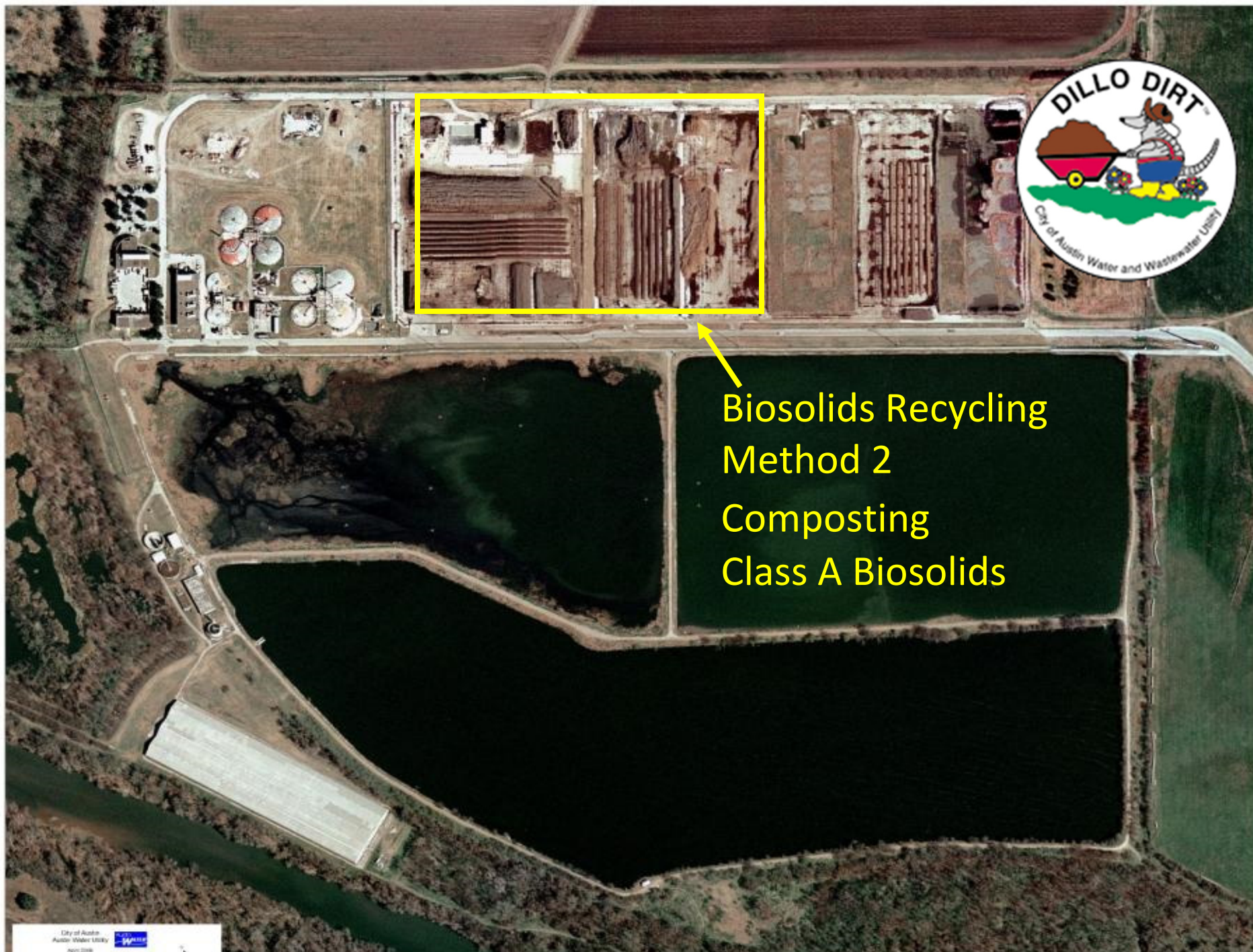
Biosolids
Recycling
Method 1

Land
Application

Class B
Biosolids

550 acres
of hay
fields





Biosolids Recycling
Method 2
Composting
Class A Biosolids

Composting

Method 2

Composting

3 parts yard trimmings [carbon]

1 part biosolids
[nitrogen/phosphorus]



All of Austin's of yard trimmings:

150,000 yd³

~12% of Austin's solid waste stream

~40% of Austin's recycling stream

Compost Pad



Yard Trimmings

Processing

~7,000 tons/year of Class A Compost – “Dillo Dirt”

Clean Water Federal Stimulus Award

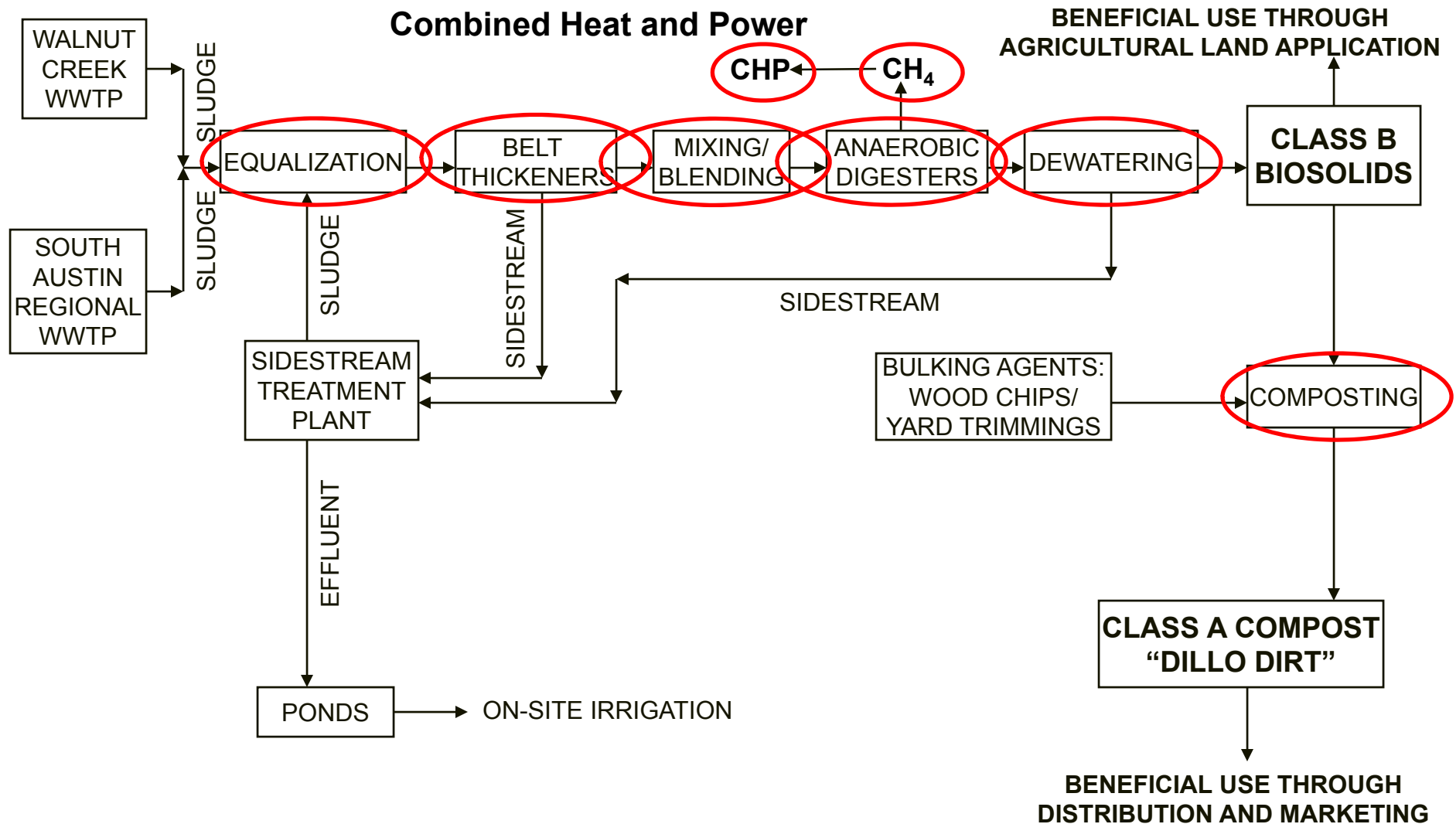


- Hornsby Bend ranked #1 in Texas among “green” projects
- \$31.8 million zero-interest Federal Stimulus Loan



- \$30.7 million in interest savings
- 80% of the funds for the “Green Reserve” projects through the Texas Clean Water State Revolving Fund

HORNSBY BEND BIOSOLIDS MANAGEMENT PLANT



Two Contracts with Stimulus Funds

1. \$6.95 million for Compost Pad expansion
 - Addition of 15-acre compost pad
 - Double composting capacity to use 10,000 dry tons of biosolids per year
2. \$27.95 million for digester upgrades and plant-wide efficiency improvements
 - Sludge dewatering improvements – increase capacity, reduce operation cost
 - Digester upgrades – improve process efficiency, increase gas production and capture, reduce use of petroleum-based polymers



Digester Improvements

- Changed from floating covers to more efficient fixed covers
- Flexible membrane cover for more efficient gas storage
- New 20 HP linear motion mixers in lieu of 100 HP nozzle mix systems

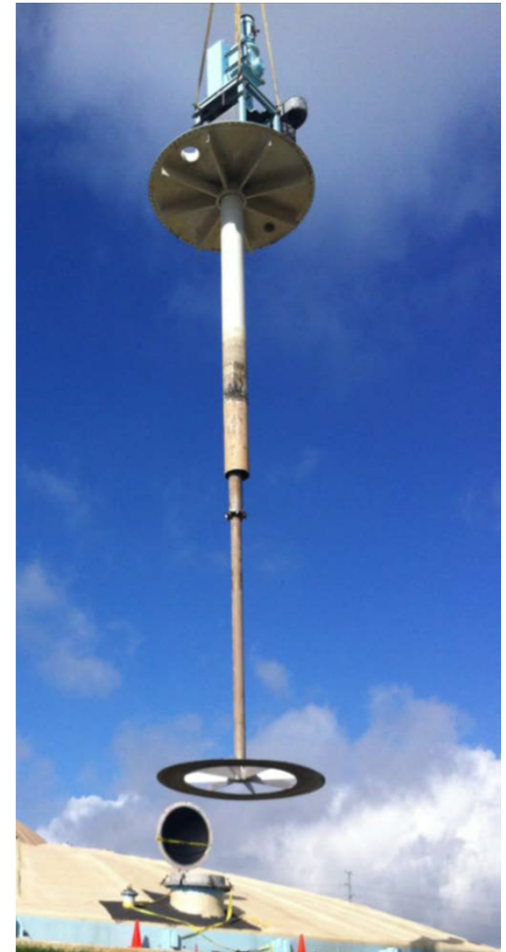


Digester Mixer Replacement

- Before
 - Nozzle Mixers
 - Inadequate Mixing
 - High power use
- After
 - Linear Motion Mixers
 - Better mixing
 - 80% reduction in power use



Nozzle Mixer



Linear Motion Mixer

Benefits of Stimulus Fund Projects



- 560 local jobs over 3 years
- Increase digester gas production
- Compost capacity doubled to produce exceptional quality Class A compost
- Reduce diesel fuel use by 30,000 gallons/year
- 41% reduction in petroleum-based polymers
- Extra 16,000 yd³/year of yard and tree trimmings used in composting by 2012
- 300 tons of fly ash in concrete for compost pad

Benefits of Stimulus Fund Projects

(continued...)



- 6,500 tons of CO₂ equivalent GHG reduction by 2012
- 55% increase in energy production by 2012
- 1.75 MW electricity from a related biogas generator project – \$1.2 million grant from U.S. Dept. of Energy through Austin Energy
- Waste heat from generators for heating digesters and other uses
- Generate enough electricity for Hornsby Bend

Combined Heat and Power from Methane



- 875 KW electricity from a biogas generator
- Waste heat from generators for heating digesters and other uses
- Hornsby Bend energy neutral
- Excess electricity goes to the grid





Clean Water State Revolving Fund 2010 PISCES Award

**Performance & Innovation in the SRF
Creating Environmental Success**

**Awarded to
The City of Austin
Texas**

**For Innovative and Effective Use
of the SRF Financing Mechanisms**

Future Upgrades at Hornsby Bend

- Increase biogas production by anaerobically digesting:
 - Fats, oils and grease
 - Food wastes
- Increase CHP capacity
- Sidestream Treatment
- 100% Class A Biosolids
- Nutrient Recovery
 - Phosphorus recovery for fertilizers
- Solar Energy Farm



Questions, Comments?



Tom Toro, *The New Yorker*, May 12, 2012